Claims:

- A radiation curable adhesive comprising an epoxidized block copolymer, a saturated block copolymer and/or a rosin derived alcohol, and a photoinitiator.
- 2. The adhesive of claim 1 comprising a saturated styrenic block copolymer.
- 3. The adhesive of claim 1 comprising a rosin derived alcohol.
- 4. The adhesive of claim 1 wherein the adhesive further comprises a hydrocarbon resin, a rosin and/or rosin ester, and an oil.
- 5. The adhesive of claim 1 wherein the photoinitiator is triaryl sulfonium hexafluoroantimonate.
- 6. The adhesive of claim 1 which is a pressure sensitive hot melt adhesive.
- 7. The adhesive of claim 1 wherein the adhesive comprises from about 15% to about 35% by weight of at the epoxidized block copolymer, from about 5% to about 15% by weight of at least one saturated block copolymer and from about 30% to about 60% by weight of at least one hydrocarbon resin and from about 3 to about 15% of a rosin derived mono-ol, up to about 0 to about 25% of a rosin and/or rosin ester, up to about 0 to about 30% of a mineral oil, and up to about 2% of an antioxidant.
- 8. An article of manufacture comprising the adhesive of claim 1.
- 9. The article of claim 8 which is a labeled container.
- 10. The article of claim 8 which is an adhesive tape.